CONTROL PRODUCTS

Electrical Ratings (all types)

| Silver contacts |  | Gold plated contacts |  |
| :--- | :--- | :--- | :--- |
| 30 V DC | 5 A | 125 V AC | 1 A |
| 125 V DC | 1 A |  |  |
| $125 / 250$ V AC | 11 A |  |  |

## D IMPORTANT

We recommend to use a prefuse of the maximum current rating from the table above according to the load switched.

We recommend gold plated contacts for all intrinsically safe and other applications with low voltage/power.

## Operating life time

Normal expected service life (expressed in the number of cycles over the full adjustment range) is appr. 0.5... 1 million for the pressure switch.

Switch sensor life may also be effected negatively by
Media not compatible with the wetted materials.
Too high switch cycling speed or more than 30 cycles per minute.
System cycling pressure exceeding the top of the adjustable range.
The proof pressure must never be exceeded, otherwise the switch may be damaged. Carefu selection of the pressure range can have a positive effect on the service life of the switch.

## Operating Instructions

 Compact Pressure Switches Type 9671X/9681X/9692X
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## Barksdale <br> CONTROL PRODUCTS

## Barksdale GmbH

Dorn-Assenheimer Straße 27
D-61203 Reichelsheim

Phone: +49 (6035) 949-0
Fax: $\quad+49$ (6035) 949-111 and 949-113
email: info@barksdale.de
Internet: www.barksdale.de

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## Intended Applications

The pressure switches are specifically applied for monitoring and controlling of operations using maximum and minimum pressures. A micro switch triggers an electrical signal when minimum or maximum pressure are reached.

| D. DANGER |
| :--- | :--- |
| The switch may only be used in the specified fields of application (see type label). |
| The temperature has to be within the specified ranges, the pressure values and the electrical |
| rating must not exceed the values specified. |
| Observe also the applicable national safety instructions for assembly, commissioning and |
| operation of the switch. |
| The switch is not designed to be used as the only safety relevant element in pressurized systems |
| according to DGR 97/23/EC. |
| Without special provisions/actions, pressure switches must not be used for pure gas or hydrogen |
| applications. |

## Safety Instructions

The safety instructions are intended to protect the user from dangerous situations and/or material damage.

In the operating instructions the seriousness of the potential risk is designated by the following signal words:

## \ D DANGER

Refers to imminent danger to men.
Nonobservance may result in fatal injuries.

## § WARNing

Refers to a recognizable danger.
Nonobservance may result in fatal injuries, and destroy the equipment or plant parts

## 1. caution

Refers to a danger.
Nonobservance may result in light injuries and material damage to the equipment and/or to the plant.

## IMPORTANT

Refers to important information essential to the user.


Disposal
The equipment must be disposed of correctly in accordance with the local regulations for electric/electronic equipment.
The equipment must not be disposed of with the household garbage!

## Standards

The standards applied during development, manufacture and configuration are listed in the CE conformity and manufacturer's declaration.

## Warranty/Guaranty

## Warranty

Our scope of delivery and services is governed by the legal warranties and warranty periods.
Terms of guaranty
We guaranty for function and material of the compact pressure switch under normal operating and maintenance conditions in accordance with the statutory provisions

## Loss of guaranty

The agreed guaranty period will expire in case of:
changes or modifications to the switch/housing/fitting
incorrect use,
incorrect installation or
incorrect handling or operation contrary to the provisions of these operating instructions
No liability is assumed for any damage resulting therefrom, or any consequential damage.

## Transport/Storage

## $\triangle$ caution

Severe shock and vibrations should be avoided during transport. Storage should be dry and clean.

## Installation/Commissioning

## ! DANGER

Only install or uninstall the switch when deenergized (electrically and hydraulically/pneumatically).
Pressure connection and electrical connection must be carried out by trained or instructed personnel according to state-of-the-art standards.

The switch must only be installed in systems where the maximum pressure $\mathrm{P}_{\max }$ is not exceeded (see type label).

## 1. CAUTION

Alternating pressure - vacuum applications are not authorized in switch types which are suitable for both vacuum and pressure applications

## ! WARNING

Pressure peaks and pressure shocks exceeding the maximum operating pressure are inadmissible.

The maximum operating pressure is the upper final value of the adjustable range or, if specified the pressure indicated as maximum operating pressure. Exceeding the max. operating pressure affects the performance and the life span of the product and may damage it.

Pressure switches must be mounted vibrationless

## WARNING

Check the switch regularly for functioning.
If the switch does not work properly, stop operation immediately!

IMPORTANT
All pressure switches are tested for proper functioning before they leave the factory. The factory proof pressures are stated on the type label.

## Contact Protection

The micro switches used are normally suitable for both direct and alternating current operation. Inductive, capacitive and lamp loads may, however, considerably reduce the life expectancy of a micro switch and, under extreme circumstances, even damage the contacts.
Depending on the application spark suppression and current limiting is recommended (see succeeding figures).


Fig. 1: Protection in case of capacitive loads R1: Protection against starting current rushes R2,R3: Protection against high discharge currents


Fig. 3: Protection in case of continuous current and inductive load by recovery diode


Fig. 2: Lamp load provided with resistance in parallel or series connection to switch of condensators


Fig. 4: Protection in case of alternating current and inductive load by RC-link

## Set point adjustment

| IMPORTANT | IMPORTAN |
| :--- | :--- |
| Factory-Provided: pressure (temperature) switch point setting |  |
| We confirm for pressure (temperature) switches that have been factory set the setting will be |  |
| detailed on the label name plate. |  |
| Warranty is not applicable for any changes that may occur due to transportation or installation. |  |
| For critical applications we recommend the setting is checked and re-set if cecessary after |  |
| installation and wirding of the pressure (temperature) switch. |  |

In pressure switches, a displacement of the pressure sensing element occurs with a change in pressure. Following the displacement of the pressure sensing element operates a microswitch. Upon delivery of the product, the set points are likely to be found in the middle of the adjustable range. On request, fix set points may be adjusted by our factory. In this event, the point will be indicated on the type plate or any separate plate, $i=$ increasing, $d=$ decreasing
The set point is adjusted by turning the adjustment screw.


Allow pressure switch to reach the desired switch pressure.
Turn adjustment screw clockwise or counterclockwise to actuate the micro switch.

| InPORTANT |  |  |  |
| :--- | :--- | :--- | :--- |
| In case of overpressure: | $+\Omega-$ | Counterclockwise rotation: <br>  | set point increasing |
|  |  | Clockwise rotation: | set point decreasing |


| Please consult the wiring diagram for the contact status at atmospheric pressure (see Fig. 5). |
| :--- | :--- |

## Precise adjustment of set point to actuate on increasing pressure

Lower system pressure to 0 bar.
Increase pressure slowly and check if micro switch is actuated at desired switch pressure. If necessary, readjust by turning the adjustment screw
Repeat the previous steps until the micro switch operates at the desired switch pressure (if necessary check and readjust once again on the following day).

## Precise adjustment of set point to actuate on decreasing pressure

Increase pressure up to a point clearly above the desired switch pressure (at least, switch pressure plus max. hysteresis; not above max. operating pressure).
Lower pressure slowly and check if micro switch is actuated at desired switch pressure.
If necessary, readjust by turning the adjustment screw
Repeat preceding steps until microswitch operates at desired switch pressure
Following the adjustment of all set points, each set point must be checked again and, if necessary, readjusted. (If necessary, check and readjust the set points once again on the following day.)

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|* IMPORTANT
```

The adjustment of several set points occurs for each set point as specified above.

Wiring Code for all Types (Contact status at atm. pressure)

at vacuum $\mathrm{NC} / \mathrm{NO}$ vice versa
Fig. 5: Wiring Code

Wiring code/Option

|  | Pressure 9681X/9692 |  | Vacuum 9671X |  | Option |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Function | Circuit 1 | Circuit 2 | Circuit 1 | Circuit 2 |  |
| Normally <br> Open/NO | red | yellow | blue | orange | K with mounting <br> holes |
| Common/C | purple | brown | purple | brown |  |
| Normally <br> Closed/NC | blue | orange | red | yellow |  |
| Earth | green |  |  | green |  |

CONTROL PRODUCTS

## Use in Hazardous Locations

Type of protection "i" intrinsic safety
The pressure switches to be used in hazardous locations are principally designed for intrinsically safe circuits i following the applicable regulations and are provided with a blue plate bearing the words "For intrinsically safe Ex i application".
They must be operated with a switch amplifier as shown in Fig. 6. They are only for use in approved intrinsically safe circuits.
Switches with explosion-proof enclosures must be operated in accordance with their approval Approval class and identification characteristics according to type plate information must always be observed.
EC-design approved types are marked with a type plate according to ATEX 94/9/EC.
The wiring between switch and Ex i isolation amplifier must meet the local safety requirements. The customer must provide for a highly conductive connection between switch and grounding.

## Unprotected area

Ex ia area


Fig. 6: Operation of pressure switches in intrinsically safe areas

Type of protection "d" explosion-proof enclosure
The pressure switch with enclosure is suitable for Exd applications
The "flying leads" are intended for a conduit connector. Free wiring of the leads without protection (e. g. without terminal box - Article no.: 926-0811) is not permissible.

## Maintenance/Cleaning

## Maintenance

The pressure switch is maintenance free, however, the country specific test intervals for preventive maintenance in plants, the PED guideline are to be carried out at all times. Checking the set points lies within the discretion of the user.
Small setpoint drifts may occur during the initial use of the switch (run-in period). To minimize the setpoint drift we can perform a run-in (ageing) process in our works on request. Larger or continuing setpoints drifts during the normal use of the switch may indicate that the measuring system is not used correctly within the specified limits, exceeding the design criteria or is worn-out This might lead to metal fatigue of the measuring system and it therefore should be replaced before an ultimate rupture of the metal diaphragm might take place. Please consult your supplier or Barksdale directly for guidelines.

## Technical Data

## See data sheet

Dimensions in mm (inch)


Fig. 7: Dia-seal piston sensor type 9671X/9681X


Fig. 8: Piston sensor type 9692X

## Approval data for Ex ia switches

Approval:
$\langle\underline{\varepsilon x} \| 1$

> Ex ia IIC T6 Ex ia D 20 T100

Certificate no.:
Permissible ambient temperature:
Electrical data for intrinsically safe application:

Standards applied:

ISSeP08ATEX016X
$-40^{\circ} \mathrm{C} \ldots+75^{\circ} \mathrm{C}$
$\mathrm{Ui}=28 \mathrm{~V} \quad \mathrm{li}=50 \mathrm{~mA}$
$\mathrm{Ci}=40 \mathrm{pF} \quad \mathrm{Li}=4 \mu \mathrm{H}$
IEC 60079-0, IEC 60079-11, IEC 60079-26 IEC 61241-0 and IEC 61241-11

## Approval data for Ex d switches

Approval:
Certificate no.:
Standards applied:
Permissible ambient temperature
$\left\langle\sum_{x}\right\rangle \| 2$ G Ex d IIC T6
LCIE 08 ATEX 6074 X
EN 60079-0 (2004), EN 60079-1 (2004)
$-20^{\circ} \mathrm{C} \ldots+60^{\circ} \mathrm{C}$

## IM IMPORTANT

The ATEX special conditions of use relating to the X01 at the end of the ATEX6074, require that the conduit connection must be sealed with an appropriate Ex d rated junction box.

| Order code <br> 1 Switch Contact SPDT | Order code 1 Switch Contact DPDT | Adjustment ranges |  |  |  | Max. | Max. | Proof |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Pressure |  | Pressure |  |  |  |  |
|  |  | min. | max. | min. | max. |  |  |  |
| 9681X-1CC-1 | 9681X-2CC-1 | 0.33 | 1.03 | 0.130 | 1.00 | 0,2 | 45 | 68 |
| 9681X-1CC-2 | 9681X-2CC-2 | 0.20 | 10.30 | 0.340 | 9.00 | 1.7 | 45 | 68 |
| 9681X-1CC-3 | 9681X-2CC-3 | 4.40 | 20.60 | 1.700 | 18.00 | 2.7 | 45 | 68 |
| 9681X-1CC-4 | 9681X-2CC-4 | 8.50 | 34.40 | 4.400 | 30.00 | 4.1 | 45 | 68 |
| 9692X-1CC-1 | 9692X-2CC-1 | 10,3 | 51,7 | 6,9 | 41,4 | 10,3 | 600 | 1034 |
| 9692X-1CC-2 | 9692X-2CC-2 | 15,2 | 69,0 | 10,3 | 55,2 | 13,8 | 600 | 1034 |
| 9692X-1CC-3 | 9692X-2CC-3 | 34,5 | 207,0 | 27,6 | 179,0 | 27,6 | 600 | 1034 |
| 9692X-1CC-4 | 9692X-2CC-4 | 57,9 | 345,0 | 48,2 | 303,0 | 41,4 | 600 | 1034 |
| 9692X-1CC-5 | 9692X-2CC-5 | 82,8 | 571,0 | 69,0 | 462,9 | 55,2 | 600 | 1034 |
| 9692X-1CC-6 | 9692X-2CC-6 | 15,2 | 207,0 | 10,3 | 55,2 | 68,9 | 600 | 1034 |
| 9692X-1CC-7 | 9692X-2CC-7 | 368,6 | 689,7 | 344,8 | 606,9 | 137,9 | 690 | 1034 |
| Vacuum switches |  |  |  |  |  |  |  |  |
| 9671X-1CC | 9671X-2CC | 0.17 | -1.00 | -0.034 | -0.71 | 0.3 | --- | 2 |

